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## PATENT ABSTRACTS OF JAPAN

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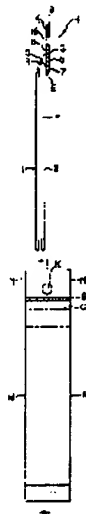
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## (54) PRODUCT PACKAGING BAG

## (57)Abstract:

PROBLEM TO BE SOLVED: To prevent a product from dropping and also to enable a packaging bag to be sealed without using an adhesive by providing a sealed structure by combining a header having an intermediate fusing line and a unique space structure formed by anti-fusing agent at a lower part with a fold of a bag body film provided at one of opening rims.

SOLUTION: A header H comprising a surface header film 4 and a rear header film 5 laminated on both faces is provided on an upper part of a bag body F comprising a surface film 1 and a rear film 2. At this time, the header H is constituted such that a header core material 3 and the surface header film 4 are fuse-fixed to an intermediate fusing line 6, while the rear header film 5 across an upper rim 9 of the header core material 3 from the surface header film 4 is fixed at a rear fusing line 7. In addition, a fold G formed by folding a tip of the rear film 2 is positioned in a space between the surface film 1 below the intermediate fusing line 6 and an inner of a lower rim 8 of the header core material 3, while anti-fusing agent is applied on both external faces at both side rims of the fold G.



## LEGAL STATUS

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